

Jelvo Brushless Type C Series (Current control type)

Model DLV45C / DLV70C

Thirty different torque settings can be set on a single screwdriver!

- Current controlled torque system
- Low-voltage brushless motor
- ESD (Electrostatic Discharge) protection structure
- For both hand-held / automated machines (External startup)
- Nine speed settings available
- Automatic three step speed control function
- Two types of measuring methods (Time/Motor rotation signal)
- Seven color indication LED (At the tip of the screwdriver)
- Two external I/O signal connection ports (NPN ⇔ PNP switchable, RS-232C)
- Various settings can be configured via a PC (Free setting software available on NITTO KOHKI website)
- Built-in screw counting function















Controller DCC0241X-AZ



All in one!

Torque and fastening setting of

Ist unit

1.2 Nm 1000 min⁻¹ 2nd unit

1.8 Nm 500 min-1 3rd unit

3.0 Nm 800 min⁻¹ 4th unit

1.8 Nm 500 min⁻¹

delvo **Brushless Type**

C Series (Current control type) Model DLV45C / DLV70C Machine screw (3.0 - 8.0 mm)





Brushless Electric Screwdriver for









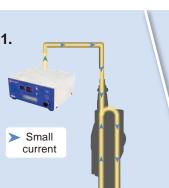


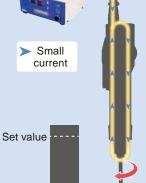


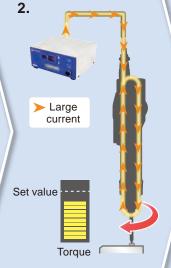


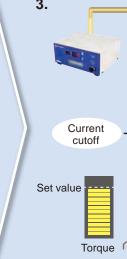












3.

Mechanism of **Current Controlled Torque System**

COUNT

FUNCTION

1. Start of fastening

At start-up, a small amount of current is allowed.

Torque (

2. During fastening

As the load increases during fastening, so does the amount of current allowed.

3. End of fastening

When the desired current value (adjusted by corresponding torque value) is reached, current flow is cut off and the screwdriver stops.

Specifications

| ſ | | Model | Bit | | Lever Start | DLV45C12L-AY K | DLV70C06L-AY K | |
|---|----------------------|-----------------------|-------------|---------------|----------------------|-------------------------------------|---------------------------|--|
| | | wouei | DIL | Push to Start | | DLV45C12P-AY K | DLV70C06P-AY K | |
| | | Power Sou | rce | | | From dedicated controller | | |
| | | Torque Adj | ustment | | | From 1 to 100% | in 1% increments | |
| | | Torque | | | (Nm [lbf·in]) | 0.6 to 4.5 [5.3 to 39.8] | 2.0 to 7.0 [17.7 to 62.0] | |
| | | | SOFT fasten | ing | (min ⁻¹) | 400 to 1200 | 210 to 650 | |
| | | Free speed | setting | | Speed Level | Leve | l 1 to 9 | |
| | F | rree speeu | HARD fasten | ing | (min ⁻¹) | 100 to 700 | 100 to 430 | |
| | Ē | | setting | | Speed Level | Automatically set by torque setting | | |
| | ewo | Power Consumption (W) | | | | 44 | | |
| | Scr | Screw Size (mm) | | | Machine Screw | 3.0 to 6.0 | 4.5 to 8.0 | |
| | 9 | | | | Tapping Screw | 2.5 to 5.0 | 4.0 to 6.0 | |
| | Electric Screwdriver | Bit Type | | | (mm) | 10 | 6.35 | |
| 4 | | Mass | | | (kg [lbs]) | 0.63 [1.39] | | |
| | | Rated Operation | | | | ON: 0.5 seconds / OFF: 3.5 seconds | | |
| | | | | | | Bit NK35 (No.2×7×75 |): 1 pc. | |
| | | Standard A | ccessories | | | Connection Cord 2 m | (DLW9078): 1 pc. | |
| | | | | | | Suspension Bail: 1 pc. | | |

| | Model | DCC0241X-AZ |
|------------|---|---|
| | Input Voltage | 100 - 240 V AC, 50/60 Hz |
| | Output Voltage | 40 V DC |
| | Input Signal Method | Photocoupler input (24 V DC drive (5 mA/1 input), NPN/PNP switchable) |
| Controller | Output Signal Method | Photocoupler output (30 V DC or less, 80 mA/1 output or less, NPN/PNP switchable) |
| ت | Service Power Source | 24 V DC (Maximum capacity 200 mA) |
| | Serial Signal Method | RS-232C |
| | ESD (Electrostatic Discharge) Protection | Adopted (IEC61340-5-1 compliant) |
| | Mass (kg [lbs]) | 1.8 [3.97] |

- Speed and torque differs depending on the temperature. (Use within the range of + 10 to +40°C)
 *Do not retighten screws that are already tightened. The torque will become larger than
- the set torque.

- About optional accessories (See page 8 "Optional Accessories")

 *The power cord for the controller (DCC0241X-AZ) is sold separately.

 Ask us for the required power cord when ordering.

 *For torque measurements, please use Nitto Kohki's Torque Checker and Soft Joint / Hard Joint (sold separately).

thirty screwdrivers can be consolidated into one.



3.0 Nm 400 min⁻¹



Memorizes thirty patterns!

Two types of fastening mode available subject to the workpiece and fastening conditions. Coordinate the actual workpieces, screws and operating conditions and determine the fastening mode, torque range and rotation speed.

SOFT / HARD fastening Settings

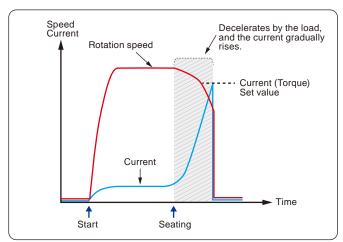
Instruction manual P72, P73

SOFT fastening setting

Suitable for workpieces with high fastening load such as tapping screws or fastening soft objects such as rubber.

Timing chart

The image of the control action, seating the screw at the set rotation speed.

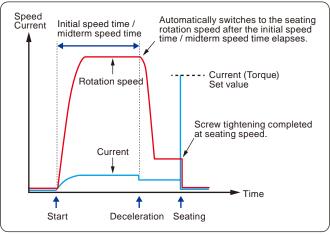


HARD fastening setting

Suitable for workpieces with small fastening load such as threaded holes or rigid bodies such as metal.

■ Timing chart

A control that seats the screw at the seating rotation speed according to the torque setting value, when the initial speed time / midterm speed time is elapsed.

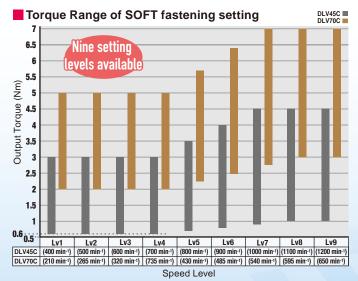


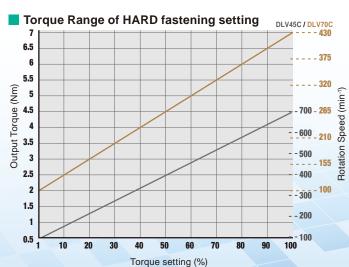
*When measuring the torque with Torque Checker, use Soft Joint (DLW4050) for SOFT fastening setting, use Hard Joint (DLW4040) for HARD fastening setting. (See page 8)

Torque range: Output Torque and Rotation Speed

Instruction manual P11 to P13

There are nine levels for rotation speed setting. (DLV45C: 400 to 1200 min⁻¹ / DLV70C: 210 to 650 min⁻¹) Corresponds to high torque fastening, even at SOFT fastening setting or slow rotation speed. (DLV45C: Corresponds to a maximum of 3 Nm at 400 min⁻¹ / DLV70C: Corresponds to a maximum of 5 Nm at 210 min⁻¹)





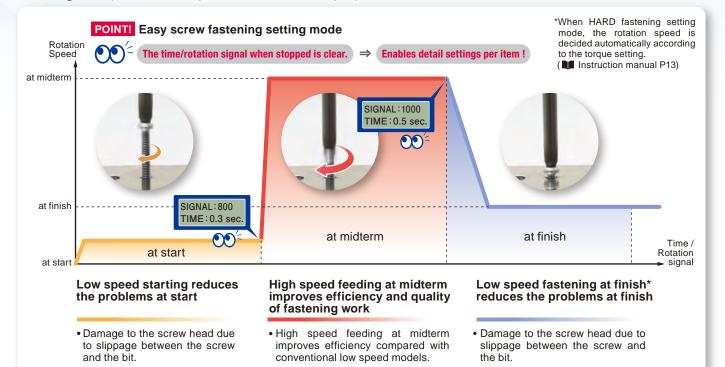
Rotation speed: Built-in automatic speed control function

Instruction manual P31 to P33

Built-in automatic three step variable speed control function. Enables compatibility of "quality of slow speed" and "efficiency of high speed".

Low speed at start High speed feeding Low speed fastening

○ Timing chart (Below rotation speeds and times are examples)



· Low speed starting and low speed

conventional high speed models.

fastening at finish improve quality of screw fastening work compared with

Screw fastening time measuring (Upper / Lower limit)

Instruction manual P33, P34

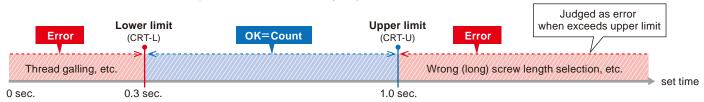
 High speed fastening from start to finish generates overshoot torque

(over-tightening by an inertial force)

and may cause breakage of a

screw neck part.

The upper / lower limit of screw fastening time (correct timer) can be set. It will be judged as "correct fastening" only when the measured time is between the upper limit and lower limit. Either limit can be switched off. (Below times are examples)



Two types of measuring methods

Seized screws due to improper

insertion into the screw hole.

Instruction manual P42

There are two methods to measure the setting time of start and midterm.

O

TIME

Measure by time. You can decide the setting value intuitively.



MOTOR SIGNAL

Measure by the motor rotation signal. Even if you change the rotation speed, you do not need to set the measurement time or rotation time.

Rotation direction setting

Instruction manual P38

Set the direction for forward rotation. "RIGHT" for right-handed screws (clockwise), "LEFT" for left-handed screws (counterclockwise).



Channel setting

Instruction manual P4, P29, P74, P75

The unit of fastening work performed continuously under the same conditions is called a "channel". Up to thirty channels can be registered in the memory.



Example of motion setting

| Channel Motion setting | CH1 | CH2 | СНЗ | CH4 | CH30 |
|------------------------------------|----------|---------|----------|----------|--------------|
| 1: Screw fastening mode | SOFT | SOFT | HARD | SOFT | HARD |
| 2: Number of screw fastening | 2 pcs. | 13 pcs. | 5 pcs. | 3 pcs. | 20 pcs. |
| 3: Speed level at finish | Lv5 | Lv9 | AUTO | Lv1 | AUTO |
| 4: Torque | 10% | 80% | 30% | 45% | 20% |
| 5: Speed level at start | Lv1 | OFF | Lv9 | Lv3 | Lv1 |
| 6: Rotation time at start | 0.1 sec. | _ | 0.3 sec. | 0.8 sec. | 1.0 sec. |
| 7: Speed level at midterm | Lv9 | OFF | OFF | Lv8 | Lv7 |
| 8: Rotation time at midterm | 0.5 sec. | _ | _ | 1.2 sec. | 0.5 sec. |
| 9: Speed level at reverse rotation | Lv9 | Lv9 | Lv7 | Lv5 | Lv5 |
| : | : | : | : | : | : |
| 26: Rotation direction | RIGHT | RIGHT | RIGHT | LEFT | RIGHT |

Channel pattern setting

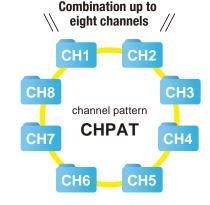
Instruction manual P4, P39, P74

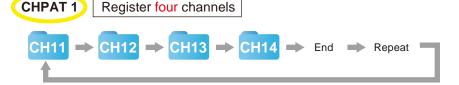
A series of operations combining each channel is called a "channel pattern". Up to eight channels can be registered per channel pattern.

Up to thirty channel patterns can be set.

When combining nine or more channels, use multiple channel patterns.



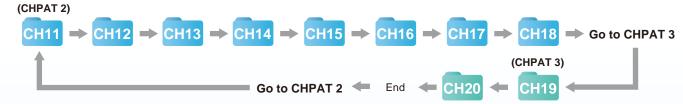








Register ten channels



Setting lock function

Instruction manual

Entry of password to enter channel setting mode can be enabled/disabled. Prevents unintended setting change.



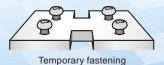
--COM SETTING--SETTING LOCK:ON

flashing

Auto reverse function

Instruction manual P36

The screwdriver automatically reverses after torqueup or reaching the preset time. Auto reverse mode can be used for temporarily fastening screws or verifying tapped holes.



Verifying tapped holes

Built-in LED function Instruction manual P20, P38

The LED at the tip of the electric screwdriver is always lit in the specified color. Color coding for each channel is possible.

Also, it lights in the specified color when OK(PASS) / NG(FAIL) / count up.







WHITE

OK (PASS)



Two safety functions

CYAN

1. Caution mode Instruction manual P45

MAGENTA

A torque value that alerts the operator can be set. After the channel is switched, if the torque exceeds the preset value, a warning is displayed on the counter and the electric screwdriver will not start.

BLUE





Flashes in yellow

2. Refastening prohibited time setting

Instruction manual P37, P38

To prevent additional fastening (second tightening, confirmation tightening, etc.), it can be set so that it does not restart after torque-up (for 0.0 to 9.9 seconds).

Adjust the set value according to the skill level of the operator and the interval between screw fastening operations.





Controller Flashes in red

External I/O signal

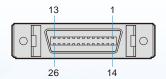
When connecting to an external device, it can be connected in two ways.

1. External I/O Cable

Instruction manual P50 to P56

Use External I/O Cable DLW9091. Compatible with both NPN/PNP.

It can be wired according to the externally connected equipment.



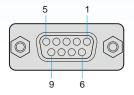
Connector: IEEE1284 half pitch connector (26-pin)

| Terminal No. | Function | Details | I/O |
|--------------|-------------------------------|--|-----------------|
| 1 | +24 V DC | Built-in service power supply (Capacity: Maximum 200 mA) | Service |
| 2 | 0 V DC | Built-in service power supply (Capacity: Maximum 200 mA) | power supply |
| 3 | Input signal common terminal | Input signal common terminal (See page 53 of instruction manual) | Input |
| 4 | Output signal common terminal | Output signal common terminal (See page 54 of instruction manual) | Output |
| 5 | Switching signal A | | |
| 6 | Switching signal B | | |
| 7 | Switching signal C | Specify channel or channel pattern using a 5-bit input signal. | |
| 8 | Switching signal D | | |
| 9 | Switching signal E | | Input |
| 10 | Forward rotation start | Startup with external input signal. | |
| 11 | Reverse rotation start | The electric screwdriver operates while the input signal is ON. | |
| 12 | Workpiece | Input workpiece signal (workpiece detection signal output). Workpiece signal is ON while input signal is ON. | |
| 13 | External reset | Input external reset signal | |
| 14 | Forced stop | Input the forced stop signal | |
| 15 | Channel A | | |
| 16 | Channel B | | |
| 17 | Channel C | The channel being operated or being set is ON | |
| 18 | Channel D | | |
| 19 | Channel E | | |
| 20 | Forward rotation signal | Output signal is ON during forward rotation | |
| 21 | Reverse rotation signal | Output signal is ON during reverse rotation | Output |
| 22 | Operation OK | Output signal is ON when the screw fastening of the set count is complete and judged as operation OK (PASS). | |
| 23 | Count up | Output signal ON for 0.3 seconds when screw fastening is normal (at torque-up). | |
| 24 | Operation NG | Output signal ON when workpiece signal is OFF during operation and judged as operation NG (FAIL). | |
| 25 | Screw fastening NG | Output signal ON for 0.3 seconds when screw fastening is NG (FAIL). | |
| 26 | N/A | No connection | _ |

2. RS-232C

Instruction manual P59 to P61

Use Communication Cable (Straight-through) DLW9092 to connect with PCs or sequencers (PLC).



Connector pin layout (D-SUB 9-pin (female))

In addition to RS-232C signals, commands are sent from the controller to the PC or sequencer(PLC) when processing is performed manually or by contact signals.

♦ Specifications (RS-232C)

| Transmission method | Asynchronous (asynchronous communication) |
|-------------------------------------|---|
| Communication line | Full duplex |
| Transmission speed | 38400 bps |
| Number of data | 8 |
| Parity | None |
| Stop bit | 1 |
| Handshake | None |
| Delimiter (communication separator) | Receive: CR+LF (\r\n) Send: CR+LF (\r\n) |

| Pin No. | Signal name | I/O |
|---------|-------------|--------------------|
| 2 | TxD | OUT (This tool⇒PC) |
| 3 | RxD | IN (PC⇒This tool) |
| 5 | GND | GND |

^{*}Other pins are not used

♦ Send / receive commands

| Operation | Send command | Response from controller |
|--|--------------------------|---|
| Forward rotation drive | FWD\r\n | FWD\r\n |
| Reverse rotation drive | RVS\r\n | RVS\r\n |
| Drive stop | STP\r\n | STP\r\n |
| Switching channel / channel pattern *1 | MOV:p\r\n (p=1 to 30) | At channel switching CH :p\r\n At channel pattern switching CHP:p\r\n |
| Screw count reset | CRT\r\n | CRT\r\n |
| Workpiece reset | WRT\r\n | WRT\r\n |
| Workpiece signal ON | WIN\r\n | WIN\r\n |
| Workpiece signal OFF | WOT\r\n | WOT\r\n |
| Resend request *2 | RSD:p\r\n (p=1 to 10) | Command sent nth time before, specified by the parameter value |
| Forced stop | FSP\r\n | FSP\r\n |
| Canceling a forced stop | FSC\r\n | FSC\r\n |

^{*1} The switching target differs depending on the setting of the common setting "Channel change type" (CH CHANGE). When the channel pattern is switched, the channel is also switched, so the responses are sent continuously. *2 Up to the latest ten commands sent from the controller to the PC or sequencer are stored.

[Example] Send command "RSD:3\r\n" → Returns the command sent by the controller three times before.

Since control is performed even when communication between the controller and PC or sequencer fails, use this function when you wish to maintain the reliability of transmission and reception. This command transmission is not included in the ten commands that are stored.

♦ Notification command

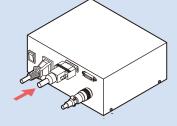
| Operation | Notification from controller |
|--|------------------------------|
| At forward rotation drive start | FWD\r\n |
| At reverse rotation drive start | RVS\r\n |
| At drive stop completion | STP\r\n |
| Operation OK (PASS) notification | OK \r\n |
| Workpiece signal ON | WIN\r\n |
| Workpiece signal OFF | WOT\r\n |
| Count up (screw fastening completes normally) notification | CUP:p\r\n |
| p = Measured fastening time or signal is output | (p=1 to 60000) |
| Operation NG (workpiece out while fastening count remaining) notification | WNG\r\n |
| Screw fastening NG (FAIL) notification p1=Screw fastening NG (FAIL) No. p2=Measured fastening time or signal is output | FNG:p1:p2\r\n |
| At channel switching | CH :p\r\n (p=1 to 30) |
| At channel pattern switching | CHP:p\r\n (p=1 to 30) |
| When a non-supported command or parameter is input | CER\r\n |

1. External I/O Cable DLW9091

Insert the separately sold External I/O Cable DLW9091 to the external signal connector to connect between the terminal and wiring.

2. RS-232C





Insert the separately sold Communication Cable (Straight-through) DLW9092 to the RS-232C connector to connect to a PC or sequencer (PLC).

² Up to the latest ten commands sent from the controller to the PC or sequencer are stored.
When signals could not be received correctly due to noise or some other reason, the command of nth time before, specified by the parameter will be sent from the PC or sequencer.

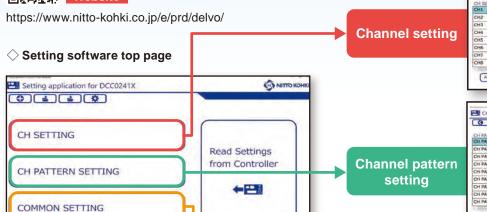
Easy setting with dedicated software

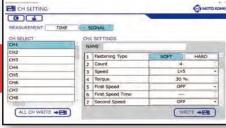
Channels and Channel patterns can be easily set with dedicated software. Download free from our website.

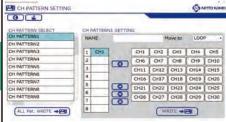




Website







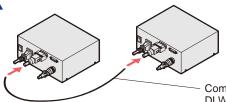


Setting data transmission function between controllers

Instruction manual P48

The channel and channel pattern settings can be transmitted to another controller.

This is very convenient when the same work is divided into multiple processes.

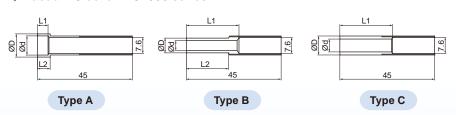


Communication Cable (Crossover)

Vacuum Sleeves and applicable Bits

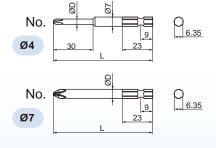
Unit: mm

♦ Vacuum Sleeve DLS4000 series



| Model | Ød | ØD | L1 | L2 | Length | Applicable Bit *2 | Shape (Type) | Part No. |
|------------|------|------|-----|----|--------|-------------------|--------------|----------|
| DLS4220 | 9.1 | 11 | 5 | 6 | | No.2x7x75 | А | TD08001 |
| DLS4221 | 10.6 | 12.5 | 5.5 | 7 | | No.2x7x75 | Α | TD08002 |
| DLS4222 *1 | 8 | 11 | 5.3 | 22 | | _ | Α | TD07850 |
| DLS4223 *1 | 8.2 | 10 | 5 | 6 | | No.2x7x75 | А | TD07851 |
| DLS4224 *1 | 6.8 | 9 | 25 | _ | 4.5 | _ | С | TD07852 |
| DLS4225 | 4.6 | 7 | 25 | 20 | 45 | No.1x4x75 | В | TD09344 |
| DLS4226 | 5.1 | 7 | 25 | 20 | | No.1x4x75 | В | TD09617 |
| DLS4227 | 5.6 | 7 | 25 | 20 | | No.2x4x75 | В | TD09345 |
| DLS4228 | 6.1 | 9 | 25 | _ | | No.2x4x75 | С | TD09618 |
| DLS4229 | 6.4 | 9 | 25 | _ | | No.2x4x75 | С | TD09619 |
| DLS4230 | 7.1 | 9 | 25 | _ | | No.2x4x75 | С | TD09620 |

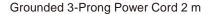
*1) Made-to-order product *2) Select the correct size number that fits your screw head



| No. | ØD | L | Part No. | |
|-----|----|----|----------|--|
| | 4 | 75 | TD20306 | |
| 1 | 7 | 50 | TD20308 | |
| | 7 | 75 | TD20309 | |
| | 4 | 50 | TD20316 | |
| 2 | 4 | 75 | TD20317 | |
| 2 | 7 | 50 | TD20319 | |
| | 7 | 75 | TD20320 | |
| 2 | 7 | 50 | TD20327 | |
| 3 | 7 | 75 | TD20328 | |
| | | | | |

^{*} See delvo general catalog for other bit types.

Optional Accessories



DLW9220 North America



DLW9240 Europe



DLW9250 UK



Diamond Shape Flange Coupling DLW9017



Flange Coupling DLW9019



For mounting on automated screw fastening machines

Screw Vacuum Pump DLP2540 (115 V AC), DLP2570 (230 V AC)



Connect the tube to the vacuum pickup port. The vacuum will pick up the screw.

Vacuum Pickup DLP7401-K



For screw vacuum pickup

Vacuum Sleeve DLS4000 series



Select according to the screw shape

Torque Checker DLT1673A



For torque control of screwdrivers

Soft Joint DLW4050 [for DLV45C] DLW4080 [for DLV70C]



Soft Joint



The bit for measuring is included. (NK35BN 13×19×10×75)

For SOFT fastening torque measurement Hard Joint DLW4040



The bit for measuring is not included. (NK35BN 13×19×10×75) For HARD fastening torque measurement

External I/O Cable 3 m DLW9091



Connect when using external signals

Communication Cable 3 m (Straight-through)



Connect to PCs and PLCs (sequencers) when using external signals

Communication Cable 3 m (Crossover) **DLW9093**



Connect controllers to transmit settings

Extension Cord 3 m DLW9310



Extends cord length between controller and screwdriver

Connection Cord 2 m DLW9078





Connects controller and screwdriver

Rubber Grip DRG1000 (Non-ESD)



For anti-slip when fastening

Pistol Grip DLW2300ESD





For operator fatigue reduction, suitable for horizontal fastening



Accessories for "delvo" Brushless Type C Series

Screw Fastening Monitor

Model DTM45 C€

Features

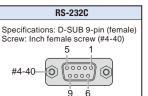
For traceability management! Outputs torque value from a screwdriver (converted value)

- Converts motor current to torque value at torque-up
- Sends data to external devices such as computers and PLCs
- The free dedicated software is available on Nitto Kohki website
- OK(Pass)/NG(Fail) can be judged by the output torque (converted value) and screw fastening time

Specifications

| Model | | DTM45 | | | |
|----------------------|-------------------------|---|---------|--|--|
| Connectable models | Electric screwdriver | DLV45C12L-A□ / DLV45C12P-A □ DLV70C06L-A□ / DLV70C06P-A□ | □ : Y,Z | | |
| models | Controller | DCC0241X-AZ | | | |
| Transmission data | | Operation channel/Converted current value* | | | |
| | | Screw fastening time/Rotation signal | | | |
| Communication method | | RS-232C (When connecting to a PC, please use a conversion adapter available on the market.) | | | |
| Standard Acce | essories | •Connection cord DLW9078 (2 m) •Rubber feet | | | |

^{*}Converted current value: Motor current value at torque-up converted to a value between 0 to 4095

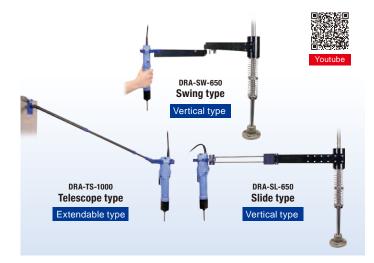




Connection diagram



*Use a conversion adapter and cable (USB Type-B) available on the market to connect to a PC.





Torque Reaction Arm

Model DRA-SW-650/DRA-SL-650 **DRA-TS-1000**

Features

For reducing reaction force to an operator and improving quality of screw fastening work!

- Improves operation by reducing reaction force
- Vertical tightening to the workpiece improves quality of the work*
- Low profile type for convenient installation* *except DRA-TS-1000

Specifications

| Model | | DRA-SW-650 (Swing type) | DRA-SL-650 (Slide type) | |
|---|----|---|--------------------------------------|--|
| Total height mm[i | n] | 550 [21.65"] | | |
| Mass kg[lb | s] | 4.2 [9 | 9.26] | |
| Maximum operating radius*1 mm[i | n] | R650 [R25.59"] (When arm angle is 30°) | R400 to R650 [R15.75" to R25.59"] | |
| Vertical stroke *2 mm[i | n] | 100 [3.94"] (150 [5.91"] ^{*3}) | | |
| Amount of slide mm[i | n] | _ | 250 [9.84"] | |
| Applicable outer diameter of screwdriver mm[i | n] | 30 to 52 dia. [1.18" to 2.05"] | | |
| Maximum screwdriver weight kg[lb | s] | 1.0 [2.2] | | |
| Applicable models | | All models | of "delvo" | |

| Model | DRA-TS-1000 (Telescope type) *4 |
|---|---|
| Operation range (Arm length) mm[in] | 503 to 1000 [19.8" to 39.4"] (503 to 1123 [19.8" to 44.2"]) |
| Mass kg[lbs] | 0.47 [1.04] |
| Applicable outer diameter of screwdriver mm[in] | 30 to 52 dia. [1.18" to 2.05"] |
| Applicable models | All models of "delvo" |

- *3 When the stroke extension ASSY is used *4 Use a tool balancer to hang the screwdriver.

Optional Accessories





Accessories for robot mounting

See page 14 for External Dimensions

Floating Unit

Model DLW9510

Features

Absorbs misalignment in the fastening direction by floating mechanism

Specifications

| Model | DLW9510 |
|----------------------|---|
| Pressing Force [N] | 7 to 13 (when 6 mm stroke, excluding self-weight) |
| Stroke [mm] | 6* |
| Mass [kg(lbs)] | 0.69 [1.52] |
| Mounting standard | Compliant with IS09409-1-50-4-M6 |
| Standard Accessories | Φ6 mm pin for positioning on robot side |

^{*}For safety reasons, adjust the stroke amount within 6 mm.



See page 14 for External Dimensions

L Type Flange Attachment

Model DLW9520

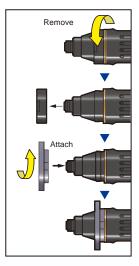
Features

A simplified attachment for robot mounting

Specifications

| Model | DLW9520 |
|----------------------|---|
| Mass [kg(lbs)] | 0.35 [0.77] |
| Mounting standard | Compliant with IS09409-1-50-4-M6 |
| Standard Accessories | Φ6 mm pin for positioning on robot side |

How to mount electric screwdriver on DLW9510 / DLW9520

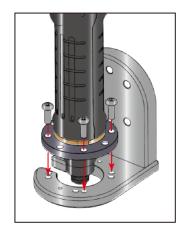


Remove the coupling of the electric screwdriver, and attach the optional Flange Coupling.

*The coupling is a left-hand screw.

Optional Accessory





Mount the electric screwdriver with the Flange Coupling and four hex. socket bolts available on the market.

(Recommended: M5 x 15 mm, tensile strength class 10.9)

Example of installation on automated machines

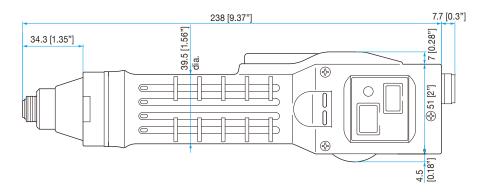




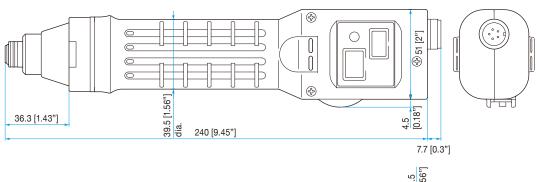


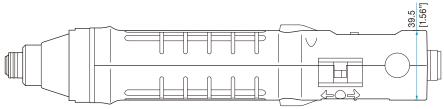


•DLV45C12L-AY / DLV70C06L-AY

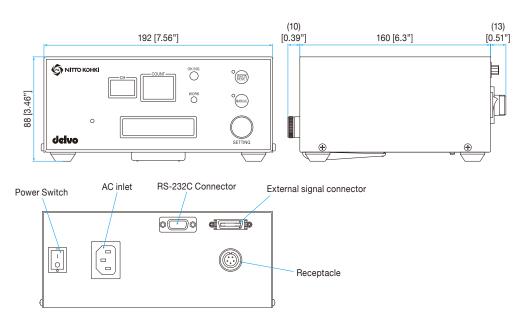


•DLV45C12P-AY / DLV70C06P-AY

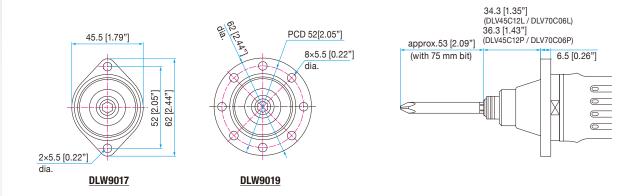




•Controller DCC0241X-AZ

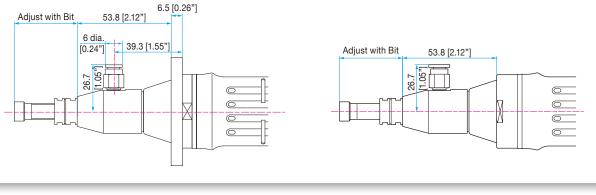


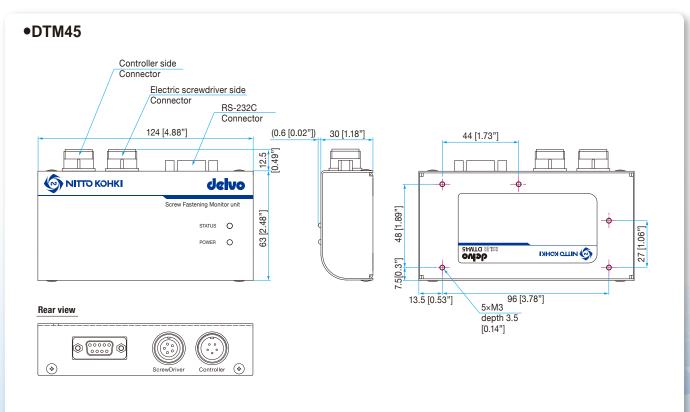
•When Flange Coupling DLW9017/DLW9019 is mounted



●When Flange Coupling and Vacuum Pickup DLP7401-K is mounted

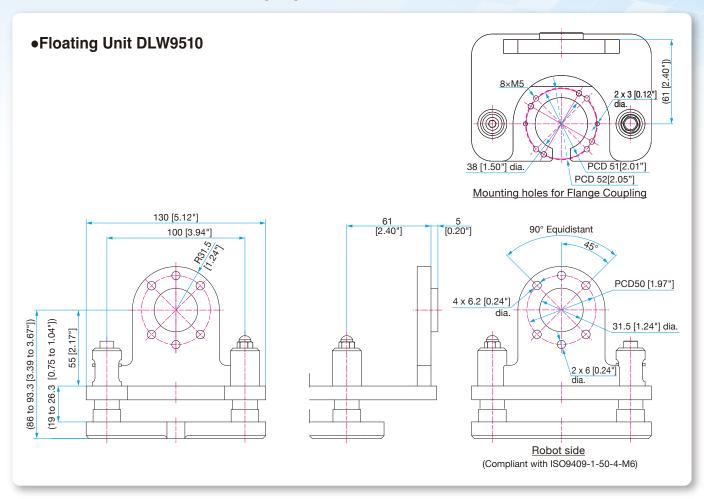
•When Vacuum Pickup DLP7401-K is mounted

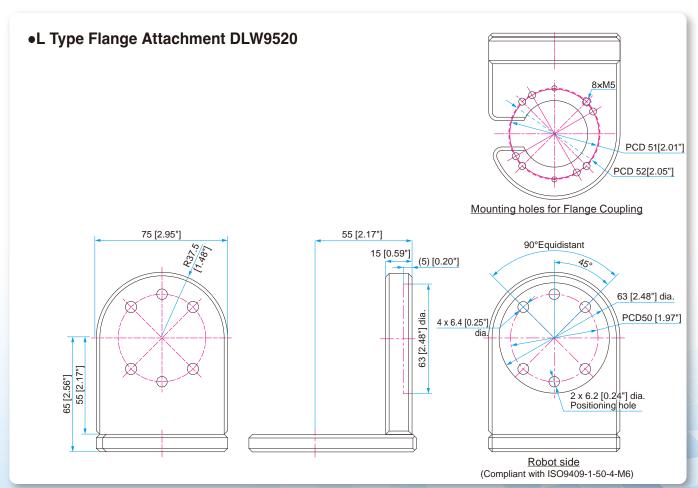




Vertical type Vertical type •DRA-SW-650 (Swing type) •DRA-SL-650 (Slide type) R650 [25.59"] R650 [25.59"] R400 [15.75"] 320° (250 [9.84"]) <u>Base</u> 33 [1.3"] Do not activate screwdriver when arm angle is smaller than 30°. (722 [28.43"]) (691 [27.2"]) (332 [13.07"]) (441 [17.36"]) 100 [3.94"] (Stroke) Enlarged view of base 4×15 [0.59"] dia. 4 x6.6[0.26"] dia. PCD65 [2.56"] 40 [1.57"] dia. 2 [0.08"] 86 12 [0.47"]

•DRA-TS-1000 (Telescope type) 503 to 1123 [19.8" to 44.2"] 180°







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